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## 01 General description

Spirals

## 02 Ingredients

Ingrediënt	%
Durum wheat semolina	
Water	

# 03 Chemical and physical analysis

Parameter	Target	Range	Comments
Humidity	12,50%	Max.	
Bulk density	330g/l	+/-30g/l	
Length	30,0mm	+/-5,0mm	Bulk density dominating over cut length
Thickness	1,00mm	-0,10mm/ +0,10mm	
External Diameter	6,90mm	+/-0,25mm	
Width			
Waterabsorption	215g	+/ <b>-</b> 25g	100g 7 <b>'</b> +2'
Cooking time	100g 7'+2'		

# 04 Microbiology

Micro-organism	n	С	m	м	
TVC	5	3	25000cfu/g	50000cfu/g	
E.coli	5	0	absent/5g	absent/5g	
Salmonella	5	0	absent/25g	absent/25g	
St.aureus	5	3	20cfu/g	100cfu/g	
B.cereus	5	3	100cfu/g	1000cfu/g	
Enterobacteriaceae	5	3	10cfu/g	100cfu/g	
Cl.perfringens	5	3	20cfu/g	100cfu/g	
Yeasts andmoulds	5	3	100cfu/g	1000cfu/g	

# 05 Organoleptic Description

Attribute	Description
Colour	Typical yellow colour
Flavour	Typical, without off-flavours
Odour	Typical, without off-flavours
Texture	Firm

## 06 Nutritional information

Parameter	per 100g (average)	I =	% Reference intake per portion*
Energy (kjoules)	1485kJ	1188kJ	14,1%



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Energy (kcal)	350kcal	280kcal	14,0%
Fat	1,5g	1,2g	1,7%
Fat - of which Saturated	0,1g	0,08g	0,4%
Carbohydrates	71g	56 <b>,</b> 8g	21,8%
Carbohydrates - of which sugars	3 <b>,</b> 5g	2,8g	3,1%
Fibre	2 <b>,</b> 7g	2,2g	
Protein (Nx6,25)	11,8g	9,4g	18,8%
Salt	0,025g	0 <b>,</b> 02g	0,3%
* reference intake of an average adult (8400kJ/2000Kcal)			

# 07 Dietary Needs

Dietary Condition	Suitable for Diet
Ovo Lacto Vegetarians	Yes
Vegan	Yes
Coeliac	No
Galactosaemia	Yes
Lactose Intolerance	Yes
Kosher Diet	Suitable but not certified
Halal Diet	Suitable but not certified

#### 08 Food Intolerance data

Allergens	Yi	Ni	Yt	Nt	Comments
Eggs and products thereof		$\boxtimes$	$\boxtimes$		
Soybeans and products thereof		$\boxtimes$	$\boxtimes$		
Peanuts and products thereof				$\boxtimes$	
Nuts and products thereof				$\boxtimes$	
Milk and products thereof				$\boxtimes$	
Celery and products thereof					
Fish and products thereof				$\boxtimes$	
Crustaceans and products thereof				$\boxtimes$	
Cereals containing gluten and products thereof					
Sesame seeds and products thereof				$\boxtimes$	
Sulphur dioxide and products thereof					
Mustard and products thereof			$\boxtimes$		
Lupins and products thereof			$\boxtimes$		
Molluscs and products thereof					
Yi/Ni = Included in the recipe Yes/No					
Yt/Nt = Traces may be found in product Yes/No					

### 09 Shelf Life

Un-opened: 36 months after production.



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Remaining shelf-life upon delivery to be no less than 18 months.

#### 10 Storage Conditions

Un-Opened	Min.10°C - max.30°C - max.50%RH
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#### 11 Packaging

PRIMARY PACKAGING	
Packaging description	foil
Type of closure	seal
Lot code	Yes
Net weight	3000,000g e
Ean-code	5410028096469
GROUP PACKAGING	
Packaging description	Corrugated box
Lot code	Yes
Net weight	12,000kg
Total weight	12,600kg
Dimensions of unit	400mm x300mm x376mm
Primary packaging units per pack	4
Configuration of units per pack	1X4X3000,000g e
Itf/ean-code	25410028096487
PALLETISATION	
Packaging description	Europallet 80x120
Dimensions	800mm x 1200mm
Plastic/wood	Wood
Units per layer	8,00
Number of layers	4
Units per pallet	32
Pallet height (mm)	1654
Pallet weight (pallet incl.) (KG)	426

## 12 Genetic Modification

We ensure that this product does not require GMO labelling as per the EU Regulations 1829/2003 and 1830/2003.

## 13 Irradiation

We ensure that the product/ ingrediënts have not been irradiated.

### 14 Legislation

This product and its labelling conforms to all current  ${\tt EU}$  and  ${\tt Belgian}$  food regulations

## 15 Supplier Details



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